

Algebra/Geometry: Process Engineer – Cost

Micron Technology, Inc

Job Description: Responsible for all aspects of product development including design verification and circuit debug, device characterization, test methodology, yield optimization, and cost reduction.

Problem:

Memory chips are fabricated on silicon wafers. Efforts are made to "shrink" the chip size so that more chips can be made per wafer.

Original chip size: $x = .5$ inch / $y = 1$ inches - 100 possible chips per wafer

The process engineers tell us that we can shrink the chip by 20%...

NEW chip size: $x = .4$ inch / $y = .8$ inch - 157 possible chips per wafer

Wafer diameter = 8 inches

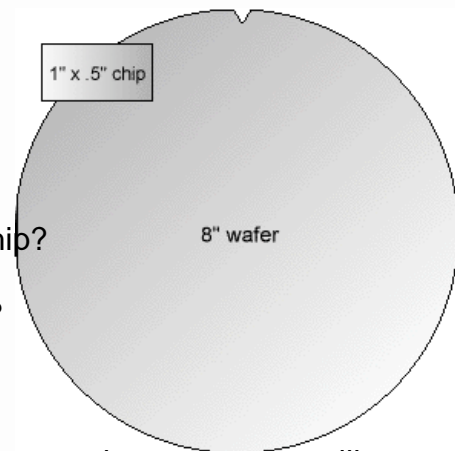
Area of a circle = πr^2

Assuming that each processed wafer costs \$500 ...

1. What is the cost per chip to process the original chip?
2. What is the cost per chip to process the new chip?
3. How much cheaper is it to produce the new chip?
4. If we sell 1,000,000 of these chips every month, how much more money will we make each month with the new chip?
5. The cost to develop the shrink of this chip was \$7,000,000. How long will it take to pay for the shrink?

Assuming the company has a 10% profit sharing program (this means that every quarter--three-month period--10% of the profits are divided among the employees equally) and employs 5,000 people...

6. How much would your quarterly profit-sharing check increase with this shrink?
7. How much would you have to shrink the chip to be able to buy a \$225 digital camera with your profit-sharing check?



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Assuming that each processed wafer costs \$500 ...

1. What is the cost to process the original chip?

Cost of processed wafer ÷ # of chips

$\$500 \div 100 \text{ chips} = \mathbf{\$5}$ per chip

Solution

2. What is the cost to process the new chip?

Cost of processed wafer ÷ # of chips

$\$500 \div 157 \text{ chips} = \mathbf{\$3.18}$ per chip

3. How much cheaper is it to produce the new chip?

$\$5 - \$3.18 = \mathbf{\$1.82}$

4. If we sell 1,000,000 of these chips every month, how much more money will we make each month?

Savings per chip x # of chips sold = additional income / month

$\$1.82 \times 1,000,000 \text{ chips} = \mathbf{\$1,820,000 / month}$

5. The cost to develop the shrink of this chip was \$7,000,000. How long will it take to pay for the shrink?

(Assume 30 days per month)

Cost of development ÷ additional income / month

$\$7,000,000 \div \$1,820,000 = 3.84 \text{ months}$

3 months + (30 days x .84) = **3 months 25 days**

6. (See problem for details.) How much would your quarterly profit-sharing check increase with this shrink?

increased income/month x 3 months x 10% = additional profits to share

$\$1,820,000 \times 3 \times .10 = \$546,000$

profits to share ÷ #employee = \$ for each employee

$\$546,000 \div 5000 \text{ employees} = \mathbf{\$109.20 \text{ increase for each employee}}$

7. If our chips are selling steadily at \$5.00 and our customers are purchasing 1 million parts per month, how much would the company have to shrink the chip to be able to buy a \$225 digital camera with your profit-sharing check?

Work the problem in reverse:

\$ needed x #employee = amount needed to split

$\$225 \times 5000 = \mathbf{\$1,125,000}$

$\$1,125,000 \times 10 = \mathbf{\$11,250,000}$ total profits needed

(share 10% of profits)

$\$11,250,000 \div 3 \text{ months} = \$3,750,000$ per month

$\$3,750,000 \div 1,000,000 \text{ chips} = \mathbf{\$3.75}$ profit per chip needed

$\$5$ (original cost) - $\$3.75 = \1.25 cost per chip needed

cost per wafer ÷ cost per chip = #chips

$\$500$ (cost per wafer) ÷ $\$1.25 = \mathbf{400}$ chips needed per wafer

50.24 (area of wafer) ÷ 400 chips = **.125** sq inches (area needed)

needed area ÷ original area = % percent of original area

$.125 \div 5 = .25$ or 25% of original area

(% of dimensions)² = (% of area)

$\sqrt{.25} = .5$ or 50% of original dimensions

or **50%** reduction

CHECK:

.5 (original width) x 50% = .25 inches

1 (original length) x 50% = .5 inches

new chip area = $.25 \times .5 = \mathbf{.125}$ square inches